

HOW TO INSPECT & CARE FOR YOUR SHAFT BEARINGS

# PassageMaker<sup>®</sup>

THE POWER CRUISING AUTHORITY

## CHASING LEWIS & CLARK

400 MILES ON THE COLUMBIA RIVER

**TESTED**  
Boundless  
Dutch Craft

**CUBA'S  
SERENE  
NORTHERN  
COAST**



Fleming 65,  
*Venture*, on the  
Columbia River

## HOLIDAY GIFT GUIDE

+ 6 great tools for the thrifty